

START UP GUIDE

SWIM SPAS AND SPLASH SERIES

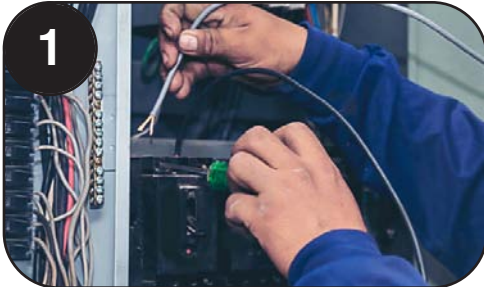
Start up your spa by following these quick steps for safe, smooth and efficient operation.

PDC Spas

PERFORMANCE • DESIGN • COMFORT

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1



Make sure swim spa has GFCI, and proper wire size. (Copper wire recommended.)

2



Ensure the swim spa is level on a solid, weight supporting concrete base, using shims to fill any gaps between spa and concrete base.

3



Fill swim spa 6 1/2 "down from the top (lip) on the swim side.

4



If there is a spa end fill that to the bottom of the pillows.

5



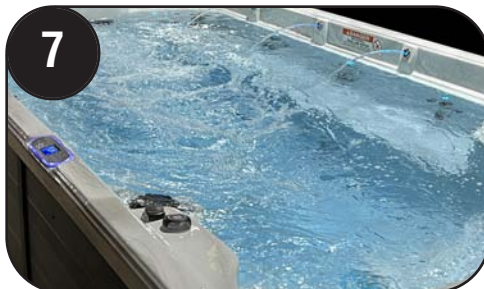
Release trapped air using the filter air relief knob (TruSwim only) or slightly loosen the diverter, then reclose securely.

6



Turn on power to the swim spa.

7



Run pumps one at a time to ensure all air is out of system.

8



Add chemicals according to directions.

9



Set filtering time at least 12-16 hours in a 24 time.

10



Set desired temp between 80 degrees and 104 degrees.

11



Turn off all air controls when not in use.

12



Cover swim spa when not in use and lock cover and keep temperature at constant set point.